

Tuesday, November 08, 2016 11:19:16 AM

153153

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N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 11/30/2016 **Start Qty:** 10.00

10

Cust Item ID:

Required Date: 12/2/2016 **Req'd Qty:** 10.00

10

Customer:

Reference:

Approvals: Process Plan: **DAS** Date: **NOV 10 2016**

ooling:

Date: _____

Run Start *NR1*

QC: 9-89

Date: _____ **SPC (Y/N):** _____

Date: _____

Stop *NR2*

**Insp.
Stamp**

DAS
46
9-89

C

100

0.00

100

Waterjet

Memo

0.08

FLOW CNC Waterjet

Cut as per dwg D4151

Prog Rev: C

Dwg Rev: 2

Deburr as required

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.02

Quality Control

Picklist Print

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Work Order ID: 153153

153153

Parent Item: D4151-1

D4151-1

Parent Item Name: Lower Hardpoint Plate

Start Date: 11/30/2016

Required Date: 12/2/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC
11.01.21 as per dwg revC DD verf:JLM

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA		Purchased		No		100	sf	45.9100	0.0508	0.534737			
M304S11GA									**			DAS 46 9-80	16/11/12
304/316 0.125 Sheet													

Location

Loc Qty

Loc Code

MAT020

45.90998

M129545

2.21998

M129972

0.5

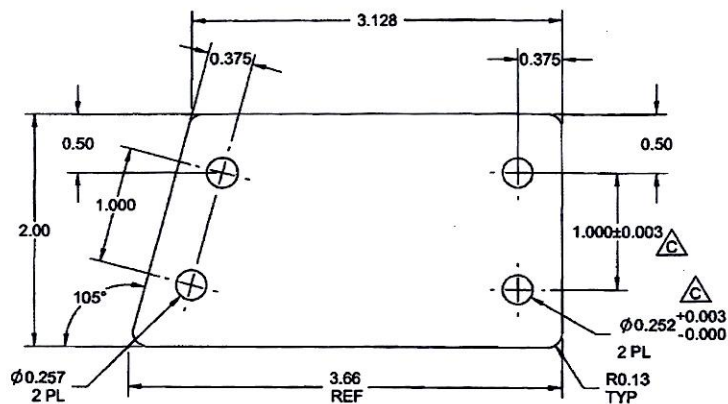
M134284

2.79

M135355

40.4

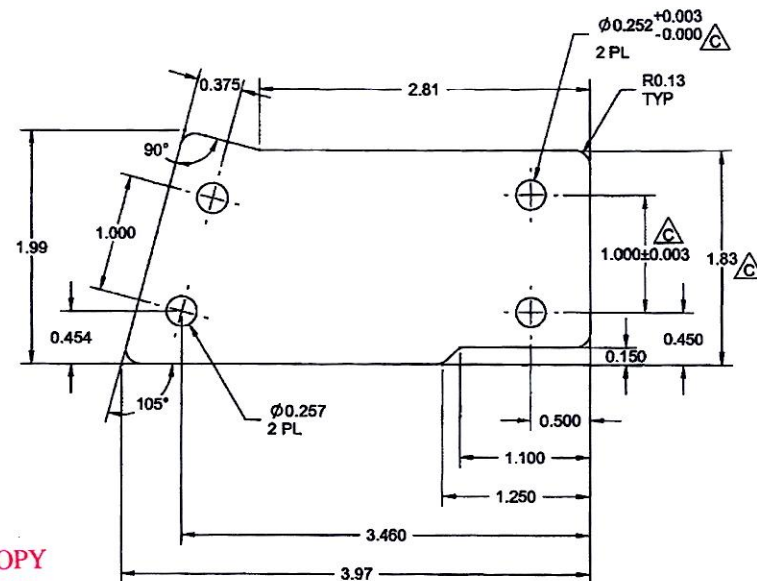
0.54



0.125
REF

D4151-1 LOWER HARDPOINT PLATE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 153153 MLJ
16-11-10



0.125
REF

D4151-3 UPPER HARDPOINT PLATE

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S11GA OR M303S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AT ASSEMBLY
- 7) WEIGHT:
- D4151-1 = 0.24 lbs
- D4151-3 = 0.23 lbs

RELEASED
2011-01-18
MD

DESIGN		DART AEROSPACE LTD HAWKESSURY, ONTARIO, CANADA
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	10.12.14	

DRAWING NO.	REV. C
D4151	SHEET 2 OF 3
TITLE	SCALE
BASKET FWD HARDPOINT	NTS
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